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Abstract

Full Text

PHYSICAL CHEMISTRY

V. V. RACHEV, L. M. KOVBA, E. A. IPPOLITOVA

A CONTRIBUTION TO THE STUDY OF THE UO₂—UO₃ SYSTEM

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The UO₂—UO₃ system has been intensively studied in recent years^(1–13). However, only in one work⁽¹⁾ was X-ray photography at high temperatures used (up to 960°). Other authors studied quenched samples*^(9–12), or, in constructing the condensed-state diagram, used data on the dependence of oxygen pressure on composition, etc.^(4–7). In the present work the results are presented of a study of the UO₂—U₃O₈ system by the method of high-temperature X-ray photography, and the possibility is considered of constructing a phase diagram on the basis of the data obtained and a critical review of those published earlier.

Samples of uranium oxides of various composition were prepared by annealing mixtures of UO_{2.02} and U₃O₈ for 20 h in sealed quartz ampoules at 1000°. Photography was carried out in a high-temperature chamber⁽¹⁴⁾ in the range 850—1150° (for samples UO_{2.02}—UO_{2.40}) and 20—1000° (for samples UO_{2.50}—UO_{2.667}). Temperature fluctuations did not exceed ±5°C; the radiation was CuK (UO_{2.02}—UO_{2.40}) and CuK_α (U_{2.50}—UO_{2.667}). The accuracy in determining the lattice parameters of cubic oxides was ±0.001 Å; for the parameters *b* and *c* of the rhombic subcells U₃O₈ and U₅O_{13±x=1} it was ±0.002 Å, and for the period *a*, ±0.005 Å; deviations of composition did not exceed 0.003 in the oxygen index.

For determining the phase boundaries, data from qualitative phase analysis were used; for cubic phases in the UO_{2.20}—UO_{2.25} region, semiquantitative phase analysis and calculation of compositions from lattice parameters were used (using the linear dependence of the parameter *a* of the UO_{2+x} phase on composition). The dependence of the lattice parameter on the composition of the UO_{2+x} phase at high temperatures is linear (Fig. 1); the coefficient of linear expansion is practically constant for this temperature interval, although it changes somewhat with composition.

Fig. 1. Dependence of the lattice parameters of cubic phases UO_{2+x} and U₄O₉ on temperature: 1 —UO_{2.02}; 2 —UO_{2.17}; 3 —UO_{2.20}; 4 —UO_{2.22}; 5 —U₄O₉.

The upper boundary of the homogeneity region of the UO_{2+x} phase shifts with temperature:

Fig. 1. Dependence of the lattice parameters of cubic phases UO_{2+x} and U_4O_9 on temperature: 1 $-\text{UO}_{2.02}$; 2 $-\text{UO}_{2.17}$; 3 $-\text{UO}_{2.20}$; 4 $-\text{UO}_{2.22}$; 5 $-\text{U}_4\text{O}_9$.

Figure 1: Fig. 1. Dependence of the lattice parameters of cubic phases UO_{2+x} and U_4O_9 on temperature: 1 $-\text{UO}_{2.02}$; 2 $-\text{UO}_{2.17}$; 3 $-\text{UO}_{2.20}$; 4 $-\text{UO}_{2.22}$; 5 $-\text{U}_4\text{O}_9$.

$$\begin{array}{lll} 850^\circ & x = 0.19; & 950^\circ & x = 0.20; & 1100^\circ & x \geq 0.22. \\ 900^\circ & x = 0.195; & 1000^\circ & x = 0.21; & 1150^\circ & x \geq 0.25. \end{array}$$

In the oxide U_4O_9 the lattice parameter also depends linearly on temperature up to 1100° , while in the interval $1100\text{--}1150^\circ$ an abrupt increase of the parameter occurs, and the oxide U_4O_9 merges with the homogeneity region of the UO_{2+x} phase (an order-disorder type transition); the transition temperature is thus $1125 \pm 25^\circ$. The results obtained are in general agreement with the data of Roberts and Walter⁽⁵⁾ and differ greatly from the results of Shener⁽⁹⁾. The U_4O_9 phase coexists with the rhombic phase $\text{U}_5\text{O}_{13-x}$. The phase composition of samples $\text{UO}_{2.55}\text{--}\text{UO}_{2.667}$ is given in Table 1.

* In view of the high rate of phase transformations in the $\text{UO}_2\text{--}\text{U}_3\text{O}_8$ system, such data cannot be used to judge the phase composition of samples at high temperatures.

The phases U_3O_{8-x} and $\text{U}_5\text{O}_{13+x}$ differ in the axial ratio a/b (1.685 and 1.695), in the character of their thermal expansion, and in the type of superstructure. With increasing temperature (Fig. 2B), the parameters a and b of the U_3O_{8-x} phase change differently—the parameter a increases, while b decreases (in agreement with the data of previous works^(1,8)), and a gradual transformation into the hexagonal modification takes place.

Table 1

Phase composition of $\text{UO}_{2.55}\text{--}\text{UO}_{2.667}$ samples at various temperatures*

Temperature, °C	$\text{UO}_{2.55}$	$\text{UO}_{2.57}$	$\text{UO}_{2.61}$	$\text{UO}_{2.63}$	$\text{UO}_{2.65}$	$\text{UO}_{2.667}$
20	A + B	B	B	B	B	C
100	A + B	—	B	B	B	C
200	A + B	B	B	B	B	C
300	A + B	—	B	B	B	C
400	—	—	B	—	B	D
500	—	—	B	—	B	D
600	A + B	—	B	B	D	D
700	A + B	—	B	—	—	D
800	A + B	—	B	B	—	D
900	A + B	—	B	D**	—	D

Temperature, °C	UO _{2.55}	UO _{2.57}	UO _{2.61}	UO _{2.63}	UO _{2.65}	UO _{2.667}
1000	–	–	B	–	–	D

* A –U₄O₉; B –U₅O_{13+x}; C –U₃O_{8-x} (orthorhombic phase); D –U₃O_{8-x} (hexagonal phase).

** 950°.

The thermal expansion of the U₅O_{13±x} phase (Fig. 2A) is extremely small, and the transition U₅O_{13+x} to U₃O_{8-x} (hexagonal) in the case of the UO_{2.65} and UO_{2.63} samples occurs discontinuously.

For the U₅O_{13±x} phase, which has a considerable homogeneity range, the lattice parameters practically do not change with composition ($a = 6.733$; $b = 3.665$; $c = 4.142$), but they differ noticeably from the parameters of U₃O₈ ($a = 6.713$; $b = 3.990$; $c = 4.147$). The parameter values agree with the literature data (1,2,10,12).

As can be seen from Fig. 2, in the case of U₃O₈ above 900° there is a sharp increase in the parameter a ; this is evidently explained by a partial loss of oxygen. If the lattice parameters of the hexagonal phases UO_{2.65} (500 and 600°) and UO_{2.63} (950°) are plotted on the graph, they will lie on a straight line parallel to the analogous line for U₃O₈, on whose continuation fall the values of the parameters of the U₃O₈ phase at 1000 and 1100°.

If only stable phases are considered, then the U₃O₈– γ -UO₃ region is two-phase, and both oxides have narrow homogeneity ranges (13). On the basis of the foregoing, one may construct a condensed state diagram of the UO₂–UO₃ system that includes only stable oxides.

Fig. 2. Dependence of lattice parameters on temperature: A –for the U₅O₁₃ phase, B –U₃O₈ (1 and 2 –data for the compositions UO_{2.65} and UO_{2.63}, respectively)

All the other uranium oxides are metastable, and their formation in a number of processes (exclusively low-temperature ones) is connected with kinetic factors and is due to the closeness of the structures of the metastable phases to the structures of the initial oxides: UO_{2+x} and U₃O₇ to UO₂, α -UO₃, ε -UO₃, U₂O₅ to U₃O₈. Thus, as a result of oxidation of unstable uranium dioxide at room temperature, cubic oxides UO_{2+x}, with $x < 0.40$, are formed (16). Probably in a number of cases they were mistakenly taken for products formed upon reduction of uranium oxides: U₈O₁₇ oxide in work (17). Stable dioxide, upon oxidation, gives tetragonal oxides, close in composition to U₃O₇ (α -U₃O₇ and β -U₃O₇). During thermal decomposition of amorph-

of uranium trioxide, a hexagonal¹⁶ or pseudo-hexagonal¹³ oxide UO_{3-x} is formed. As we have shown earlier,¹⁵ the formation of various modifications of uranium trioxide (α and ε , in particular) during the oxidation of uranium dioxide is

explained by the structural similarity of these oxides to the original uranium dioxide.

Metastable U_2O_5 oxide is likewise formed only as a result of a low-temperature process—acid treatment of uranium dioxide.¹⁶

The oxide U_3O_{8+x} , which is also formed as a result of the decomposition of amorphous UO_3 and UO_{3-x} , is extremely unstable—as a result of more prolonged calcination it is converted into U_3O_8 .¹⁶

None of these oxides is obtained as a result of interaction between stable oxides,* and they should not be placed on the phase diagram. As is known,^{2,18} uranium dioxide above 900° loses oxygen, giving an oxide of composition $UO_{2.64}$, which is very close to the lower boundary of the hexagonal phase U_3O_{8-x} . We observed that samples $UO_{2.667}$ — $UO_{2.63}$, calcined above 900° , upon quenching give the metastable phase β - U_3O_8 (sometimes together with the stable phase U_5O_{13+x} or U_3O_{8-x}). On the heating curves of such samples an exothermic effect is observed at 130° . X-ray phase analysis showed that this effect corresponds to the transition of β - U_3O_8 into U_5O_{13+x} or U_3O_{8-x} . The formation of the β - U_3O_8 phase upon quenching samples of U_3O_8 calcined above 900° in sealed ampoules confirms the supposition of its partial decomposition under these conditions. It seems to us that, for U_3O_8 itself, such a transition is unlikely because of the gradual nature of the transformation of rhombic U_3O_8 into hexagonal, whereas in the oxide $UO_{2.65}$ it occurs abruptly; thus, β - U_3O_8 has a composition close to $UO_{2.65}$ — $UO_{2.66}$.

Fig. 3. Phase diagram of the UO_2 — UO_3 system:

I— UO_{2+x} , *II*— $U_4O_{9\pm x}$, *III*— $U_5O_{13\pm x}$, *IV*— U_3O_{8-x} (rhomb.), *V*— U_3O_{8-x} (hexagonal), *VI*— γ - UO_3 . *A*—two variants of the possible structure of point *A*; the dashed line indicates the assumed boundaries of the two-phase region.

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* As we have shown,¹⁶ Perio' s data,¹⁰ concerning the formation of tetragonal oxides as a result of the reaction of UO_2 with U_3O_8 , are inaccurate—the only reaction product is U_4O_9 .

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