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## Abstract

## Full Text

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# SYNTHESIS OF POLYESTERS CONTAINING TRIPLE BONDS IN THE CHAIN

In the present work, investigations are continued <sup>(1,2)</sup> on the synthesis and study of the properties of polyesters obtained by joint oxidative condensation of mono- and dipropargyl esters with *p*-diethynylbenzene.

As starting products we used dipropargyl esters of 4,4'-dioxydiphenyl, 4,4'-dioxydiphenyl-2-propane, hexafluoro-2,2-bis-(4-oxyphenyl)-propane, and propargyl esters of benzoic acid, phenol, and quinizarin. The choice of the above-mentioned esters is due to the fact that preliminary investigations of the polymers obtained on the basis of dipropargyl esters showed the absence of certain electrophysical properties (for example, photo-e.m.f.) characteristic of conjugated polyynes. We hoped, by introducing a molecule of *p*-diethynylbenzene into the polyester chain, to alter the electrophysical properties of the polyesters.

It had previously been shown <sup>(3)</sup> that introduction of terminal groups (using phenylacetylene and *p*-diethynylbenzene as examples) into the polyne chain leads to the formation of a polymer of crystalline structure.

As a result of joint oxidative dehydropolycondensation of dipropargyl esters with *p*-diethynylbenzene, mainly insoluble products were obtained. The experimental data are summarized in Table 2.

Table 1

### Data from the IR spectra of the copolymers

Polymer based on	$\leftarrow$	$\equiv$	$-C \equiv$	$-C-$	$O-$	$C=$	$O$	$[CH_3]_2C \leftarrow CH_2-$	$-C-$
		CH	C-	C-					$\begin{array}{c} CF_3 \\   \\ -C- \\   \\ CF_3 \end{array}$
<i>p</i> -Diethynylbenzene	830960102001800330012502200	—	—	—	—	—	—	—	—

Polymer based on	$\leftarrow$ $\rightarrow$	$\equiv$ CH	$-C \equiv$ C-	$-C-$ O- C-	$C =$ O	$[CH_3]_2C \leftarrow CH_2-$	$\begin{matrix} CF_3 \\   \\ -C- \\   \\ CF_3 \end{matrix}$		
<i>p</i> -Diethynylbenzene and propargyl benzoate	83596310201095	3300	223523151110	1725	-	1460	-		
<i>p</i> -Diethynylbenzene and propargyl ether of quinizarin	8359501020	3270	21052140 <b>2210</b>	-	-	1440	-		
<i>p</i> -Diethynylbenzene and dipropargyl ether of dioxydiphenyl	8359771020	3280	2125	1110	-	-	1460	-	
<i>p</i> -Diethynylbenzene and dipropargyl ether of dioxydiphenylpropane	83510201090	3290	22002235 <b>2340</b>	-	1188	1450	-		

Polymer based on	$\text{—}\langle\equiv$	$\equiv$ CH	$\text{—C}\equiv$ C—	$\text{—C—}$ O— C—	C = O	$[\text{CH}_3]_2\text{C—}\langle\text{CH}_2\text{—}$	$\text{—C—}$   CF <sub>3</sub>   CF <sub>3</sub>	
<i>p</i> -Diethynylbenzene and dipropargyl ether of hexafluoro-propane	8309801020	3300	1130	—	—	1440	131011701130	

For the synthesized polymers, IR spectra\* were recorded. In all samples there remain absorption bands characteristic of the IR spectrum of the product of oxidative polydehydrocondensation of *p*-diethynylbenzene<sup>(4)</sup>.

\* The IR spectra were recorded in the optical laboratory of INEOS, Academy of Sciences of the USSR, by N. A. Chumaevskii, to whom the authors express their deep gratitude.

**Table 2**

Starting substances	Reaction		Polymer yield, g	Polymer color	Polymer structure	Calculated % C	Calculated % H	Found % C	Found % H	Other found value, %		
	Quantity, g	Quantity, mol										
1. HC≡C-CH <sub>2</sub> -O- for- mula: fused aro- matic sys- tem]]-O-CH <sub>2</sub> -C≡CH	0.406	0.0430	0.483	7.5	yellow	-C≡C-	87.60	4.06	87.77	4.158	8.32	
2. HC≡C-CH <sub>2</sub> -O- for- mula: <i>p, p'</i> - substituted diphenyliso- propy- li- dene frag- ment, C(CH <sub>3</sub> ) <sub>2</sub> ]]-OCH-C≡CH	1.010	0.380	0.08	4	1.2	yellow	-C≡C-	85.70	5.49	85.30	5.41	-

Starting substances	Reaction		Polymer yield, g	Polymer color	Polymer structure	Calculated % C	Calculated % H	Found % C	Found % H	Other found value, %
	Quantity, g	Quantity, mol								
3. HC≡C-CH <sub>2</sub> -O-C(O)-[phenyl fragment]]DEB	1.61	0.089	0.083	1.6	light yellow	84.80	3.88	85.06	3.86	7.60

[[structural formula: phenyl ester fragment]]-C(O)O-CH<sub>2</sub>-C≡C- [-C≡C- [[structural formula: phenylene fragment]]-C≡C-]<sub>n</sub> -C≡C-CH<sub>2</sub>-O-C(O)-[[structural formula: phenyl fragment]], where n = 2, ...

Starting substances	Reaction		Polymer yield, g	Polymer color	Polymer structure	Calculated % C	Calculated % H	Found % C	Found % H	Other found value, %
	Quantity, g	Quantity, mol								
4. HC≡C-CH <sub>2</sub> -O- for- mula: hy- drox- yan- thraquinone frag- ment]]DEB	1.20	0.095	0.076	0.6	brown	77.87	3.25	75.11	4.30	2.83
<p>[[structural formula: an-thraquinone fragment with OH and O-CH<sub>2</sub>-C≡C-substituents]]-C≡C-[[structural formula: phenylene fragment]]-C≡C-<sub>n</sub>-C≡C-CH<sub>2</sub>-O-[[structural formula: hydroxyanthraquinone fragment]], where n = 1</p>										



Fig. 1. IR spectrum of the copolymer of dipropargyl ether of 4,4'-dihydroxydiphenyl with *p*-diethynylbenzene

Figure 1: Fig. 1. IR spectrum of the copolymer of dipropargyl ether of 4,4'-dihydroxydiphenyl with *p*-diethynylbenzene

Starting substances	Reaction		Polymer yield, g	Polymer color	Polymer structure	Calculated		Found		Other found value, %		
	Quantity, g	Quantity, mol				Quantity, h	% C	% H	% C		% H	
6. HC≡C-CH <sub>2</sub> -O- <i>p</i> -substituted phenylene-C(CF <sub>3</sub> ) <sub>2</sub> -phenylene fragment]]-OCH <sub>2</sub> -C≡CH	0.80	0.020	0.02	2	0.8	light yellow	[-C≡C-]n	80.77	3.10	80.68	3.17	
for- mula: <i>p</i> -substituted phenylene-C(CF <sub>3</sub> ) <sub>2</sub> -phenylene fragment]]-OCH <sub>2</sub> -C≡CH						low	<i>p</i> -substituted phenylene-C(CF <sub>3</sub> ) <sub>2</sub> -phenylene fragment]]-OCH <sub>2</sub> -C≡C-]] <sub>n</sub> [-C≡C-]] <sub>m</sub> , where <i>n</i> = 1, <i>m</i> = 4 **	12.58	9.74			

\* DEB – *p*-diethynylbenzene.

\*\* Isolated 0.5 g of soluble polymer with melting point 160° and fluorine content 20.9%.

**Fig. 1.** IR spectrum of the copolymer of dipropargyl ether of 4,4'-dihydroxydiphenyl with *p*-diethynylbenzene

**Fig. 2.** IR spectrum of the copolymer of dipropargyl ether of 4,4'-dihydroxydiphenylol-2-propane with *p*-diethynylbenzene

**Fig. 3.** IR spectrum of the copolyester of propargyl ether of benzoic acid with

Fig. 2. IR spectrum of the copolymer of dipropargyl ether of 4,4'-dihydroxydiphenyl-ol-2-propane with *p*-diethynylbenzene

Figure 2: Fig. 2. IR spectrum of the copolymer of dipropargyl ether of 4,4'-dihydroxydiphenyl-ol-2-propane with *p*-diethynylbenzene

Fig. 3. IR spectrum of the copolyester of propargyl ether of benzoic acid with *p*-diethynylbenzene

Figure 3: Fig. 3. IR spectrum of the copolyester of propargyl ether of benzoic acid with *p*-diethynylbenzene

*p*-diethynylbenzene

**Fig. 4.** IR spectrum of the copolymer of dipropargyl ether of hexafluoro-2,2-bis(4-hydroxyphenyl)propane with *p*-diethynylbenzene

Depending on the ratio of the *p*-diethynylbenzene taken into the reaction, the intensities of the absorption bands characteristic of *p*-disubstituted phenyl nuclei change correspondingly. The data from the IR spectra are summarized in Table 1. At the same time, absorption bands characteristic of ether bonds appear in the polymer. On the basis of the spectral data, as well as the data of elemental analysis, it may be asserted that, as a result of the joint oxidation of *p*-diethynylbenzene with the ethers listed, polymers have been obtained that contain in their chain conjugated triple bonds alternating with ether groups.

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Fig. 4. IR spectrum of the copolymer of dipropargyl ether of hexafluoro-2,2-bis(4-hydroxyphenyl)propane with *p*-diethynylbenzene

Figure 4: Fig. 4. IR spectrum of the copolymer of dipropargyl ether of hexafluoro-2,2-bis(4-hydroxyphenyl)propane with *p*-diethynylbenzene

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