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Effects of Low-Energy Proton Irradiation on AlGaN/GaN HEMTs

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Abstract

This study systematically investigates the effects of low-energy proton irradiation (70 keV and 100 keV) on the performance and reliability of AlGaN/GaN high-electron mobility transistors (HEMTs). Low-frequency 1/f noise analysis was employed to quantitatively assess the radiation-induced defect density, with a dominant activation energy of 0.8 eV identified and attributed to gallium vacancy-related complexes. Post-irradiation annealing at 600°C enables the recovery of up to 75% of the initial transconductance, demonstrating partial annihilation of the radiation-induced defects. These findings provide crucial insights into the proton irradiation damage mechanisms of AlGaN/GaN HEMTs.

Full Text

Preamble

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Abstract

study systematically investigates effects low-energy proton irradiation performance reliability AlGa_N/Ga_N high-electron mobility transistors (HEMTs).

Low-frequency noise

analysis

employed quantitatively assess radiation-induced defect density, dominant activation energy identified attributed gallium vacancy-related complexes.

Post-irradiation annealing enables recovery initial transconductance, demonstrating partial annihilation radiation-induced defects.

These findings provide crucial insights proton irradiation damage mechanisms AlGa_N/Ga_N HEMTs. words gallium nitride (Ga_N), high-electron-mobility transistors (HEMTs), low-energy proton irradiation, low-frequency noise

Introduction

gallium nitride (Ga_N) electron mobility transistors (HEMTs) attracted considerable interest their exceptional performance high-frequency high-power applications recent years.

These application areas include telecommunications, radar systems, power electronics, increasingly, aerospace industries AlGa_N/Ga_N HEMTs particularly valued their electron mobility excellent radiation resistance. aerospace space exploration missions

continually limits technology, devices being considered application radiation environments, those encountered satellite systems, nuclear reactors, other space-based technologies However, harsh radiation conditions aerospace nuclear reactor environments cause significant degradation electrical properties semiconductor devices, thereby affecting their long-term reliability performance particular, proton irradiation, which commonly encountered space specific nuclear reactor environments, induce various defects Ga_N-based devices These defects degrade carrier mobility, threshold voltage, overall performance devices, ultimately limiting their lifespan efficiency While existing research radiation effects HEMTs focused high-energy proton irradiation, relatively little attention effects low-energy protons. research significant, low-energy protons, which prevalent certain environments, those encountered low-Earth orbit (LEO), induce different damage mechanisms compared their high-energy counterparts High-energy protons penetrate deeper material, while low-energy protons likely create defects

surface within near-surface region semiconductor. damage caused low-energy protons

result

altered electrical characteristics often fully understood characterized.

Several studies contributed understanding impact proton irradiation GaN-based devices. early 2013, Abderrahmane studied effects proton irradiation mobility AlGa_N/Ga_N heterojunctions.

After irradiation, sheet electron density significantly change, heterostructures displayed sharp decline electron mobility 2014, Hwang investigated effects protons irradiation Si-based AlGa_N/Ga_N HEMTs demonstrated position defects affects effects proton irradiation AlGa_N/Ga_N HEMTs Additionally, simulations proved defects channel improve off-state breakdown voltage weakening electric field margins while degrading performance. 2018, Khanal expanded these studies examining effects proton irradiation electrical properties AlGa_N/Ga_N HEMTs 2024, Rasel investigated effects proton irradiation AlGa_N/Ga_N HEMTs reported irradiation-induced defects primarily generated AlGa_N barrier Ga_N/AlGa_N

interface, where disturb transport Despite these efforts, specific impact low-energy proton irradiation especially context AlGa_N/Ga_N devices remains underexplored, particularly terms effects device reliability space-based nuclear environments. address aforementioned issues, paper investigates effects low-energy proton irradiation reliability AlGa_N/Ga_N HEMTs. focus

introduction

radiation-induced defects their subsequent impact electrical properties devices.

Low-frequency noise measurements primary characterizing radiation-induced defects noise widely recognized sensitive parameter detecting analyzing defects semiconductor devices, highly sensitive states other defects generated radiation exposure temperature dependence low-frequency noise under post-irradiation conditions investigated, contributing deeper understanding defect nature thermal stability. integrating these techniques, characterized types densities defects introduced low-energy proton irradiation assessed their impact device performance.

Additionally, explore possibility recovery device performance, performed high-temperature annealing experiments irradiated devices.

Annealing well-known technique repairing radiation-induced damage semiconductor devices. effect annealing proton-induced defects Ga_N-HEMTs investigated.

Specifically, annealing performed various temperatures, These tests evaluate

thermal stability radiation-induced defects recovery potential devices exposed radiation-damaged environments.

results

study provide valuable insights radiation effects low-energy protons Al-GaN/GaN HEMTs, which critical ensuring long-term reliability these devices radiation-rich environments aerospace applications nuclear reactors. findings contribute deeper understanding mechanisms radiation-induced degradation HEMTs offer guidance designing robust devices capable withstanding harsh radiation conditions.

Experiments AlGaN/GaN HEMTs processed Xidian University China.

Using metal organic chemical vapor deposition (MOCVD), nucleation layer, m-thick undoped buffer layer 20-nm-thick barrier layer sequentially deposited sapphire substrates. source drain regions formed ohmic contacts composed Ti/Al/Ni/Au nm/160 nm/55 nm/45 while employed Schottky contact consisting Ni/Au/Ni nm/100 nm/20 120-nm-thick passivation layer deposited between source gate, between drain gate. device features length width schematic structure HEMTs shown AlGaN/GaN HEMTs. current-voltage characteristics Al-GaN/GaN HEMTs analyzed through offline testing using Agilent B1500A Keithley semiconductor parameter analyzer.

Additionally, noise characteristics HEMTs tested using FS-Pro multifunctional semiconductor parametric tester.

Low-frequency noise tests conducted within temperature range further characterize temperature dependence defects induced proton irradiation.

Subsequently, proton-irradiated devices underwent rapid thermal annealing minutes nitrogen atmosphere.

Under annealing condition, characteristics, low-frequency noise, photoluminescence properties HEMTs evaluated.

Discussion

characteristics characteristic curves AlGaN/GaN HEMTs before after irradiation low-energy protons under fluence level ranging observed electrical performance AlGaN/GaN HEMTs gradually degraded increasing proton fluence.

Particularly proton fluence reached degradation devices became significant. proton fluence increases, maximum saturation current decreases threshold voltage drifts toward positive direction.

These observations confirm low-energy proton irradiation significantly reduces density mobility HEMTs, which caused acceptor-like traps induced proton Output transfer characteristics AlGaN/GaN HEMTs irradiated protons different fluences.

Output transfer characteristics AlGa_N/Ga_N HEMTs irradiated protons different fluences. shown variations threshold voltage maximum transconductance function proton fluence extracted.

Under condition identical proton fluence, damage devices caused proton irradiations severe induced

protons. Therefore, lower proton energies significant degradation device performance. observation agreement findings reported investigated effects proton irradiation devices energies Furthermore, compared MeV-level protons, keV-level protons cause severe damage HEMTs.

AlGa_N/Ga_N HEMTs under different proton fluences. Protons collide lattice atoms, transferring sufficient energy displace latter their equilibrium lattice sites, forming vacancy-interstitial pairs (Frenkel defects). proton fluences, stable defect clusters easily formed.

High-energy protons exhibit “tunneling effect” allows penetrate active region substrate, their energy dispersed larger volume leading lower energy deposition. generated defects predominantly distributed non-critical areas (e.g., substrate), exerting relatively minor impacts performance.

Compared high-energy protons, low-energy protons deposit higher energy AlGa_N/Ga_N heterojunction channel, their non-ionizing energy

(NIEL) is significantly higher, thus causing more severe damage.

density defects (e.g., vacancies vacancies) induced protons under AlGa_N/Ga_N heterojunction channel higher induced protons.

Defects introduced proton irradiation reduce concentration through carrier removal effect, decrease mobility scattering, enhance off-state leakage current through trap-assisted tunneling.

defects, -related complexes, electrons. reduces concentration 2DEG, thereby affecting threshold voltage maximum transconductance irradiated devices. leakage current off-state drain-source breakdown characteristic curves under different proton energies fluences. leakage current under different proton energies fluences shown found reverse leakage current increases increasing proton fluence, while forward leakage current decreases.

Particularly protons, device performance exhibits severe degradation fluence reaches Proton irradiation causes damage introduces states gate, thereby affecting reverse forward currents HEMTs.

Under reverse bias, exhibits electron extraction behavior. levels AlGa_N barrier generated proton irradiation assistant tunneling centers, ultimately leading significant increase device' s reverse leakage current, shown Under forward bias, injects electrons channel, thermionic emission being dominant leakage mechanism, shown Proton irradiation introduces states interfacial charges AlGa_N/Ga_N heterojunction metal/AlGa_N interface, which

effectively increases barrier height Schottky junction. suppresses efficiency thermionic electron emission, thereby reducing forward current.

Furthermore, lattice defects gallium vacancies induced proton irradiation electrons 2DEG, leading significant reduction concentration channel. decrease diminishes number carriers participating Schottky junction electron transport.

AlGa_N/Ga_N HEMTs after proton irradiation under reverse forward biases. off-state drain-source breakdown voltage under different proton energies fluences shown extracted mA/mm observed fresh device about After irradiation protons, decreased approximately Meanwhile, observed off-state irradiated devices increase significantly increasing radiation fluence Proton radiation introduces defects critical regions HEMTs forms localized leakage current paths, thereby reducing devices breakdown voltage.

Photon emission measurement conduct in-depth investigation, photon emission measurement (PEM) technique carried shows photoemission signature AlGa_N/Ga_N HEMTs before after proton irradiation, device conditions clearly observed number hotspots increases significantly after proton irradiation, indicating leakage paths within device.

Proton irradiation induces increase leakage current, which considered reasons degradation device electrical performance.

AlGa_N/Ga_N HEMTs. frequency noise device function frequency under different irradiation fluences protons. found noise power spectral density gradually increases rising irradiation fluence overdrive voltage which indicates increase defect density induced proton irradiation. fluences.

Based McWhorter model, noise semiconductor devices mainly caused random mechanism carrier number, approximately represented

$$S_{\omega} = \zeta \div \omega^2$$

where transconductance AlGa_N/Ga_N HEMTs, flat-band voltage noise

power spectral density. primarily depends parameters charge channel interface structural dimensions, while independent channel current frequency.

Based model, defect density related generation noise extracted. relationship between expressed

2 S

$$q kT N W L f C = (2)$$

AlGa_N where tunneling attenuation length AlGa_N/Ga_N layer, width length respectively, frequency, AlGa_N barrier capacitance AlGa_N layer. function drain current measured under different irradiation fluences protons. carrier fluctuation model points noise originates capture release charge carriers traps channel interface, occurring tunneling processes.

These traps introduced by proton irradiation interact with carriers in the conduction and valence bands, resulting in fluctuations that manifest as noise. As shown in Table 1, as the irradiation fluence increases, the noise power spectral density values gradually increase with the proton fluence.

Before and after proton irradiation, the proton energy matters. The pre-irradiation mobility fluctuation model proposed by Hooge based on empirical formulas. The model points out the noise is an intrinsic effect of the device, characterized by the Hooge parameter. A larger Hooge parameter corresponds to a higher defect density in the semiconductor device.

Currently, widely recognized reflection of intrinsic defects in semiconductors, the normalized drain-current noise mobility fluctuation model expressed where χ is the channel device, n is the carrier concentration in the channel. The device operates in the linear region under drain voltage, carrier concentration in the channel proportional to the voltage, described by

$$I_D = \mu_n C_{eff} V_{gs} V_{ds} \quad (4)$$

Hooge parameters function of overdrive voltage under different proton fluences are indicated. The Hooge parameters increase significantly with proton fluence, demonstrating that proton irradiation introduces defects in HEMTs.

These defects are predominantly associated with states within the space charge region beneath AlGaIn/GaN HEMTs, which cause a critical generation of noise. The increase in noise is attributed to modulation channel conductivity caused by the capture and release of carriers by these traps.

Achouche suggests that traps induce fluctuations in channel conductance, thereby causing noise variations in the drain current.

Temperature-dependent low-frequency noise excess drain-voltage noise power spectral density varies approximately inversely with frequency. We define the frequency exponent

$$T \propto \omega^{-\alpha} \quad (5)$$

Based on the Dutta-Horn model, the frequency temperature dependence of noise is expressed

$$S_{\omega} \propto \omega^{-\alpha} \exp\left(-\frac{E_a}{k_B T}\right)$$

Where T is the temperature characteristic of the associated noise, which is usually related to defect scattering. The frequency noise temperature range measured shows experimental values that follow the frequency exponent function of temperature. This suggests that the noise follows the Dutta model accurately, which permits collaboration features of temperature dependence of noise changes with defect-energy distribution.

function of temperature. Based on the temperature dependence of noise amplitude, the distribution of defect energy estimated from low-frequency noise measurements where k_B is Boltzmann constant, E_a is the defect energy barrier between metastable charge states, T is the defect function temperature, and ω is the frequency.

AlGaIn/GaN HEMTs under different proton energies and fluences.

Peaks observed noise magnitude activation energies before after proton irradiation. irradiation fluence increases, defect energy gradually decreases temperature.

Furthermore, exhibits significant variation irradiated devices. noise likely associated complex defects related gallium vacancies consistent findings reported energy level complex located approximately above valence

under different proton energies fluences. Thermal annealing evaluate recovery AlGa_N/Ga_N devices after radiation-induced degradation, thermal annealing performed sequentially annealing condition lasting minutes. shows transfer characteristic curves devices irradiated protons subsequently annealed different temperatures.

After annealing different temperatures, device's recovered certain extent, recovery degree increasing annealing temperature rose.

After annealing protons fluence devices irradiated recovered their pre-irradiation levels, respectively. improvement attributed recovery Schottky control capability temperatures, thereby enhancing transconductance AlGa_N/Ga_N HEMTs irradiated protons after different annealing temperatures.

annealing process demonstrated significant improvement device performance, indicating radiation-induced defects partially mitigated through thermal treatment.

Experimental

results

demonstrate radiation-induced traps affecting device performance permanent eliminated appropriate thermal annealing. frequency devices irradiated protons after annealing noise power spectral density decreases progressively increasing annealing temperature under overdrive voltage. trend indicates reduction density radiation-induced defects following annealing. finding consistent observed recovery device characteristics after annealing, confirming annealing process effectively mitigates radiation-induced defects reduces defect density. annealing temperatures.

Conclusion

bandgap nature confers inherent radiation tolerance superior silicon-based devices.

Nevertheless, damage mechanisms induced low-energy protons specifically target structures heterojunctions gates.

Consequently, investigating low-energy proton irradiation damage particular significance Ga_N-based devices employed space environments low-energy protons

(e.g., near-Earth orbit) nuclear radiation environments. study investigates displacement damage effects low-energy proton radiation

AlGaN/GaN devices.

results

demonstrate proton radiation intensity increases,

introduction

defects leads degradation devices electrical characteristics.

Notably, lower proton energies

result

significant device performance deterioration, primarily radiation-induced damage proton incident region. defects characterized using low-frequency noise measurements, defect density increasing proportionally radiation exposure.

Temperature-dependent noise measurements revealed around energy attributed formation complexes.

High-temperature annealing showed partial recovery electrical properties irradiated devices, suggesting annealing removes radiation-induced traps damage.

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Figure 8

Figure 1: Figure 8

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Figures

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