

Dynamic Simulation Analysis of Molten Salt Reactor-Coupled Air-Steam Combined Cycle Power Generation System

Authors: Jing-Lei Huang, Guo-Bin Jia, Li-Feng Han, Wen-Qian Liu, Guo-Bin Jia, Li-Feng Han

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Abstract

A nonlinear dynamic simulation model based on coordinated control of speed and flow rate for the molten salt reactor and combined cycle systems is proposed here to ensure the coordination and stability between the molten salt reactor and power system. This model considers the impact of thermal properties of fluid variation on accuracy and has been validated with Simulink. This study reveals the capability of the control system to compensate for anomalous situations and maintain shaft stability in the event of perturbations occurring in high-temperature molten salt tank outlet parameters. Meanwhile, the control system's impact on the system's dynamic characteristics under molten salt disturbance is also analyzed. The results reveal that after the disturbance occurs, the controlled system benefits from the action of the control, and the overshoot and disturbance amplitude are positively correlated while the system power and frequency eventually return to the initial values. This simulation model provides a basis for utilizing molten salt reactors for power generation and maintaining grid stability.

Full Text

Preamble

Dynamic Simulation Analysis of a Molten Salt Reactor-Coupled Air-Steam Combined Cycle Power Generation System

Jing-Lei Huang^{1,2}, Guo-Bin Jia¹, *Li-Feng Han*¹, Wen-Qian Liu^{1,2}

¹Shanghai Institute of Applied Physics, Chinese Academy of Sciences, Shanghai 201800, China

²University of Chinese Academy of Sciences, Beijing 100049, China

Corresponding author. E-mail address: jiaguobin@sinap.ac.cn

Corresponding author. E-mail address: hanlifeng@sinap.ac.cn

Abstract

This paper proposes a nonlinear dynamic simulation model based on coordinated control of rotational speed and flow rate for molten salt reactor and combined cycle systems to ensure coordination and stability between the molten salt reactor and power system. The model accounts for the impact of variable thermal properties of fluids on simulation accuracy and has been validated using Simulink. The study reveals the capability of the control system to compensate for anomalous situations and maintain shaft stability when perturbations occur in high-temperature molten salt tank outlet parameters. Meanwhile, the influence of the control system on the system's dynamic characteristics under molten salt disturbances is also analyzed. The results demonstrate that after a disturbance occurs, the controlled system benefits from control actions, with overshoot and disturbance amplitude being positively correlated, while system power and frequency eventually return to their initial values. This simulation model provides a foundation for utilizing molten salt reactors for power generation and maintaining grid stability.

Keywords: molten salt reactor; combined cycle; dynamic characteristic; control

1 Introduction

As a high energy density, clean, and low-carbon energy source, nuclear energy represents an important means to ensure global energy security and promote energy conservation and emission reduction [1]. As one of the six candidate reactors for the fourth-generation advanced reactor, the molten salt reactor has become a research hotspot due to its advantages of good neutron economy, inherent safety, online reprocessing, reduced radioactive waste, sustainability, anti-nuclear proliferation, and availability of thorium fuel [2], [3]. The molten salt reactor combined cycle power generation system offers benefits including low water demand, high energy utilization efficiency, and environmental friendliness. As molten salt reactor technology continues to mature and find application, there is increasing demand for stability in molten salt reactor power generation systems. When the temperature and flow rate of the molten salt outlet change, significant variations in system parameters can affect output power and consequently impact power system stability.

The concept of a combined cycle involves the integration of multiple thermal cycles, specifically a front-end and back-end cycle [4]. Typically, the Brayton cycle, primarily powered by gas turbines operating at high temperatures and utilizing high-grade heat, constitutes the front-end cycle. Meanwhile, the Rankine cycle, which utilizes low-grade heat and operates in the low-temperature range and is dominated by steam turbines, forms the back-end cycle. By leveraging

the high average heating temperature of the Brayton cycle and the low average cooling temperature of the Rankine cycle, the combined cycle can capitalize on the benefits of both cycles while addressing their incomplete energy utilization, thereby achieving high energy utilization efficiency. In addition, combined cycle technology exhibits a high level of maturity, which sets it apart from supercritical carbon dioxide cycles that encounter difficulties in sealing key components, system stability, and energy conversion mechanisms. Currently, the focus of combined cycle applications is primarily on three aspects: first, quickly starting up and providing load-balancing capabilities during periods of low demand can enhance flexibility when integrating large-scale renewable energy under “carbon neutrality” conditions; second, the development of transition strategies from conventional coal-fired power generation to renewable energy-based electricity generation; and third, combining cycle technology to achieve higher thermal efficiencies compared to single-cycle gas turbine systems, thereby improving overall energy utilization efficiency [5].

Numerous scholars have conducted extensive research on the dynamic modeling of combined cycle systems, achieving significant results in simulating load distribution and control systems of gas-steam combined cycles [6]–[9]. Zhang et al. [10] employed the Simulink simulation platform to establish a simulation model of the S109FA gas-steam combined cycle system, enabling them to obtain the operational and dynamic response characteristics of the S109FA combined cycle power plant. Zhang et al. [11] established a model of a gas turbine combined power generation system based on biomass gas and studied the influence of biomass gas flow rate and initial temperature on the efficiency of the combined power generation system. Ren et al. [12] integrated blast furnace gas with the combined cycle system according to the working mechanism and structural parameters of the combined cycle, and conducted an in-depth study on the dynamic simulation of the combined cycle system under step disturbances of fuel composition, fuel bypass valve opening, and IGV opening. Fan et al. [13] proposed the utilization of molten salt energy storage in the combined cycle system, where the release and storage of energy through molten salt during peak and valley power consumption periods can improve the system efficiency of the gas-steam combined cycle system and provide good economic benefits for the power plant. Sun et al. [14] built a natural gas combined cycle energy system and evaluated the economy and safety of distributed energy in the combined cycle system, which provides good guidance for the operation and control optimization of distributed energy systems. However, research on dynamic simulation of combined cycle power generation systems based on molten salt reactors started late, and there remain a series of technical problems, such as immature operation optimization and control technology [15], [16].

The combined cycle system is a nonlinear, multivariable, strongly coupled controlled object, and conventional control strategies make it difficult to achieve various performance indicators for complex multivariable systems. To fully address these issues and achieve stability in molten salt reactor power generation, a simulation model must be established to accurately reflect the operational status

of various system components in real time. This model should be able to reduce the impact of molten salt fluctuations on the system and provide support for system optimization. This paper combines molten salt reactors, open-air Brayton cycles, and steam Rankine cycles to establish appropriate static and dynamic mathematical models, and utilizes Simulink to conduct interface and dynamic simulation experiments of the combined cycle power generation system.

2.1 System Description

As presented in Fig. 1 [Figure 1: see original paper], in the overall system of the molten salt reactor with a combined cycle for power generation, the liquid fuel salt of the first loop enters the core. The fuel salt undergoes nuclear fission reactions and releases fission energy primarily in the form of heat. The fuel salt acts as a coolant and transports the heat out of the core. The heat is then transferred to the coolant salt of the second loop through a dual molten salt heat exchanger located between the two loops. Typically, the coolant salt in the second loop is FLiNaK molten salt. The first loop is isolated for safety purposes utilizing the second loop. This paper introduces a third loop utilizing nitrate salts to achieve safe load following for nuclear plants, where heat is stored in a high-temperature molten salt tank [17]. When electricity is needed, high-temperature molten salt is released from the tank, and the heat is transferred to compressed air in the fourth loop. The resulting high-temperature, high-pressure gas drives the turbine to generate electricity, converting thermal energy into electrical energy. Simultaneously, the heat from the high-temperature exhaust gas produced by the gas turbine is recovered by a waste heat boiler, generating steam that enters a steam turbine generator for power generation. The study systematically analyzes the impact of three-loop molten salt regulation on the back-end power generation unit.

2.2 Compressor

The compressor module comprises characteristics such as temperature rise, flow rate, and power consumption, which can effectively reflect the operating dynamic characteristics of the compressor. The characteristic module describes the operating state of the compressor through the characteristic curve. The characteristic curve is represented as a two-dimensional table of equivalent flow versus pressure ratio and isentropic efficiency $\eta_{iso,c}$ after obtaining a large amount of experimental data from compressor performance tests. The equivalent flow rate and compressor efficiency can be obtained from the characteristic curve by determining the compressor's pressure ratio and equivalent rotational speed. The pressure ratio and equivalent rotational speed of the compressor can be determined as follows [18]:

$$\pi_c = \frac{P_{c,out}}{P_{c,in}}$$

$$n_c = n \sqrt{\frac{T_{ref}}{T_{c,in}}}$$

where n is the actual speed of the compressor (rpm); $P_{c,out}$ and $P_{c,in}$ are the compressor outlet and inlet pressure (Pa); $T_{c,in}$ is the actual inlet temperature of the compressor (K). As the physical compressor for this study has not yet been obtained, a coefficient fitting method can be utilized to obtain the compressor characteristic curve suitable for this paper [19].

The flow rate module of the compressor is defined as follows:

$$g_{c,in} = g_c \cdot \frac{P_{c,in}}{\sqrt{T_{c,in}}}$$

where $g_{c,in}$ is the actual flow of the compressor (kg/s).

A compressor's temperature rise and power consumption module represent its actual work capacity. The definitions of the temperature rise module and power consumption module of a compressor are as follows [20]:

$$T_{c,out} = T_{c,in} + T_{c,in} \cdot \left| \pi_c^{\frac{k-1}{k}} - 1 \right| \cdot \frac{1}{\eta_{iso,c}}$$

$$N_c = g_{c,in} \cdot C_{p,air} \cdot T_{c,in} \cdot \left| \pi_c^{\frac{k-1}{k}} - 1 \right| \cdot \frac{1}{\eta_{iso,c}}$$

where $T_{c,out}$ is the compressor outlet temperature (K); k is the specific heat capacity ratio ($k = 1.4$); $C_{p,air}$ is the specific heat capacity of air at constant pressure (J/kg · K); $\eta_{iso,c}$ is the compressor efficiency.

2.3 Molten Salt-Air Heat Exchanger

This study focused on the heat transfer process of a molten salt-air heat exchanger, which involves convective heat transfer on both the molten salt and air sides. Under ideal conditions and based on the principle of energy conservation, the heat released by the high-temperature molten salt equals the heat absorbed by the air.

The static heat transfer equation for the molten salt-air system can be described as follows [21]:

$$q_{air} \cdot C_{p,air} \cdot (t_{air,out} - t_{air,in}) = KS\Delta T_m$$

$$q_{xcl} \cdot C_{p,xcl} \cdot (t_{xcl,in} - t_{xcl,out}) = KS\Delta T_m$$

$$\Delta T_m = \frac{(t_{xcl,in} - t_{xcl,out}) - (t_{air,out} - t_{air,in})}{\ln \left(\frac{t_{xcl,in} - t_{xcl,out}}{t_{air,out} - t_{air,in}} \right)}$$

where q_{air} is the air flow rate (kg/s); $t_{air,in}$ and $t_{air,out}$ are the air inlet and outlet temperature (K); q_{xcl} is the molten salt flow rate (kg/s); $t_{xcl,in}$ and $t_{xcl,out}$ are the molten salt inlet and outlet temperature (K); $C_{p,xcl}$ is the specific heat capacity of molten salt at constant pressure (J/kg · K); K is the heat transfer coefficient (W/(m² · K)); S is the total heat transfer area (m²); ΔT_m is the effective average temperature difference (K).

It is difficult to determine the heat transfer coefficient under variable conditions; hence, the heat transfer coefficient can only be obtained within acceptable error by analyzing the heat transfer principle. Regarding thermal radiation as negligible, heat conduction and convective heat transfer are the main heat transfer mechanisms in this process. The heat transfer coefficient can be defined as follows:

$$K = \frac{1}{\frac{1}{h_o} + r_o + r_i \left(\frac{A_i}{A_o} \right) + \frac{\delta}{\lambda} \left(\frac{A_i}{A_m} \right) + \frac{1}{h_i} \left(\frac{A_i}{A_o} \right)}$$

where h_o is the convective heat transfer coefficient of the fluid outside the tube; h_i is the convective heat transfer coefficient of the fluid inside the tube; r_o and r_i are the fluid fouling resistance outside and inside the tube; A_o and A_i are the outer and inner surface heat transfer area of the heat exchange tube; A_m is the average heat transfer area inside and outside the heat exchanger tube; δ is the thickness of the heat exchange tube wall (m); λ is the thermal conductivity of the tube wall material (W/(m · K)).

2.4 Turbine

Like the compressor module, the turbine module can be described by its characteristic curve to represent its operating characteristics. The turbine module comprises a characteristic module, a temperature drop module, and a power generation module. In the characteristic module, the characteristic curve of the turbine can also be obtained using the coefficient fitting method. The pressure ratio and flow rate of the turbine are determined as follows [22]:

$$\pi_t = \frac{P_{t,in}}{P_{t,out}}$$

$$g_{t,in} = g_t \cdot \frac{P_{t,in}}{\sqrt{T_{t,in}}}$$

where π_t is the pressure ratio of the turbine; $P_{t,in}$ and $P_{t,out}$ are the turbine inlet and outlet pressure (Pa); $g_{t,in}$ is the equivalent flow rate; g_t is the turbine efficiency; $T_{t,in}$ is the turbine inlet temperature (K).

The outlet temperature and turbine work can be expressed as follows [23]:

$$T_{t,out} = T_{t,in} - T_{t,in} \cdot \left| 1 - \pi_t^{\frac{k-1}{k}} \right| \cdot \eta_{iso,t}$$

$$N_t = g_{t,in} \cdot C_{p,air} \cdot T_{t,in} \cdot \left| 1 - \pi_t^{\frac{k-1}{k}} \right| \cdot \eta_{iso,t}$$

where $T_{t,out}$ is the turbine outlet temperature (K); $\eta_{iso,t}$ is the turbine isentropic efficiency; N_t is the turbine output power (W).

2.5 Rotor

Any set point of the engine is defined by the amount of power demanded by the grid and the frequency at which the power is to be generated. Thus, the power turbine must rotate constantly at 8000 rpm–50 Hz for direct coupling between the engine and generator, or at another speed if a gearbox is present. Considering that the compressor and turbine are coaxial in the system and assuming the same speed, the differential equation of the rotor module given by reference [24] can be defined as:

$$I \cdot \frac{dn}{dt} = N_t - N_c$$

where I is the moment of inertia of the rotor; n is the rotary speed (rpm).

2.6 Waste Heat Boiler

The construction of the waste heat boiler module is similar to that of the molten salt-air heat exchange module. The heat transfer process of the boiler involves convective heat transfer on the water and air sides. According to the energy conservation equation, the heat release of air equals the heat absorption of the water side under ideal conditions, which can be expressed as follows [25]:

$$q_{air} \cdot (h_{air,in} - h_{air,out}) = q_w \cdot (h_{w,out} - h_{w,in})$$

where $h_{air,in}$ and $h_{air,out}$ are the enthalpy of inlet and outlet air of the waste heat boiler (J/kg); $h_{w,in}$ and $h_{w,out}$ are the enthalpy of inlet and outlet water of the waste heat boiler (J/kg); q_w is the water flow rate (kg/s).

2.7 Steam Turbine

In the combined cycle, the steam turbine has no regulating stage; only the working stage is set, and the working medium is in a subcritical state during the entire working process. The calculation equations of the flow module and work module of the steam turbine are defined as follows [26]:

$$D = D_0 \sqrt{\frac{P_{in}^2 - P_{out}^2}{P_{in,0}^2 - P_{out,0}^2}} \cdot \sqrt{\frac{T_{in,0}}{T_{in}}}$$

$$P_e = D \cdot (h_1 - h_2)$$

where D is the main steam flow rate of the steam turbine (kg/s); P_{in} and P_{out} are the pressure of the inlet and outlet steam of the steam turbine (Pa); T_{in} is the temperature of the inlet steam of the steam turbine (K); the subscript 0 represents the known standard working condition parameters; h_1 and h_2 are the enthalpy values of the steam at the inlet and outlet of the steam turbine; P_e is the power output.

2.8 Control Logic

The control module is composed of a rotary speed control system, which guarantees stable and safe operation of the system. If the actual speed does not match the reference speed, the control system will output an appropriate signal to adjust the molten salt flow rate and subsequently regulate the entire system. Fig. 2 [Figure 2: see original paper] presents the flowchart of the rotary speed control structure. The definition of the rotary speed PID control algorithm is as follows [27]:

$$e_n = n_r - n_c$$

$$\Delta U_p = K_p(e_n - e_{n-1})$$

$$\Delta U_i = K_i e_n$$

$$\Delta U_d = K_d(e_n - 2e_{n-1} + e_{n-2})$$

$$\Delta U = \Delta U_p + \Delta U_i + \Delta U_d$$

where n_r is the current cycle speed reference (rpm); n_c is the actual speed (rpm); e_n is the deviation between the current cycle target speed and actual speed

(rpm); e_{n-1} is the deviation between the target speed and actual speed in the previous cycle (rpm); e_{n-2} is the deviation between the target speed and actual speed of the previous two cycles (rpm); K_p is the proportional coefficient; K_i is the integral coefficient; K_d is the differential coefficient; ΔU_p is the proportional feedback; ΔU_i is the integral feedback; ΔU_d is the differential feedback; ΔU is the total amount of feedback.

3.1 Establishment of Numerical Model

Matlab-Simulink is a modeling platform supporting linear, nonlinear, continuous, and discrete-time systems, which enables modeling, simulation, and analysis of dynamic systems [28]. Simulink can represent models in the form of block diagrams and can add existing models to a composite model or user-developed modules to a model. Simulink allows modification of module parameters, and Matlab enables scientific analysis of simulation results. The molten salt reactor combined cycle system model can be obtained by connecting each module in Simulink. As presented in Fig. 3 [Figure 3: see original paper], the system comprises the compressor, molten salt tank, heat exchanger, turbine, rotor, waste heat boiler, and steam turbine.

As illustrated in Fig. 4 [Figure 4: see original paper], the output parameters of the compressor can be obtained from compressor inlet temperature $T_{c,in}$, inlet pressure $P_{c,in}$, actual speed n , and outlet pressure $P_{c,out}$. The output parameters of the compressor are pressure ratio π_c , power consumption N_c , outlet temperature $T_{c,out}$, and compressor efficiency $\eta_{iso,c}$. The molten salt flow rate q_{xcl} , molten salt inlet temperature $t_{xcl,in}$, and molten salt outlet temperature $t_{xcl,out}$ from the molten salt reactor are input into the molten salt-air heat exchanger to obtain the air temperature $t_{air,out}$ after heat transfer. The high-temperature air parameters are input into the turbine to obtain the turbine outlet exhaust temperature $T_{t,out}$, turbine power N_t , and turbine flow rate $g_{t,in}$. The turbine outlet exhaust parameters are input into the waste heat boiler to obtain the flow rate of outlet water vapor $g_{t,out}$, pressure $P_{t,out}$, and enthalpy $h_{w,out}$. The parameters of the outlet steam are input into the steam turbine to obtain the power of the steam turbine P_e . The molten salt flow rate can be adjusted to realize the dynamic balance of the system.

3.2 Verification of Numerical Model

The accuracy of the molten salt reactor combined cycle system model established here was ensured by validating the system simulation results. Comparing the performance of the simulated and actual systems is an appropriate method for verifying simulation accuracy. Here, the reliability of the simulated system was validated using parameters from the S109FA combined cycle [10]. Table 1 presents the basic parameters of the S109FA combined cycle. Table 2 presents a comparison of the design value, calculation value, and simulation value of the S109FA combined cycle.

Table 2 presents the discrepancies between the simulated values, design values, and calculated values of the S109FA combined cycle. The main reason for the error is the pressure loss caused by the flow of the working medium in the pipeline during the establishment of the numerical model. The dynamic simulation model of the combined cycle system established within reasonable error demonstrates high accuracy and effectiveness.

4 Results and Discussion

The intermediate loop of molten salt is primarily utilized for safety considerations. Because the first loop contains liquid fuel salt with radioactive substances, the second loop serves as a barrier to prevent core meltdown in case of a leak in the first loop. In addition, the system incorporates a molten salt energy storage loop, which enables the system to meet the load demand of the electrical grid and reduces the risk of the core losing its ultimate heat sink [29]. The molten salt reactor combined cycle power generation system utilizes the molten salt reactor as the energy supply end and the power generation system as the output end.

The impact of disturbances in high-temperature molten salt tank outlet temperature and flow rate on plant operation was studied without considering the dynamic characteristics associated with startup and shutdown processes. Table 3 presents the basic operating parameters of the molten salt reactor combined cycle [30].

4.1 Influence of High-Temperature Molten Salt Tank Outlet Temperature

This paper presents a simulation of a disturbance in the outlet temperature of a molten salt tank, potentially caused by poor circulation. Fig. 5 [Figure 5: see original paper] presents the introduction of various perturbations to the temperature at the high-temperature molten salt tank at 200 s after reaching steady-state conditions. At this point, the temperature commenced simultaneous decreases of 5 K and 10 K, with rates of -0.2 K/s and -0.4 K/s, respectively, from its initial value of 973 K. The temperature also exhibited concurrent increments of 5 K and 10 K, with corresponding rates of increase of 0.2 K/s and 0.4 K/s. These variations persisted for 25 s.

The decrease in the outlet temperature of the molten salt from the high-temperature molten salt tank results in a reduction in the temperature of the molten salt entering the heat exchanger, thereby reducing the heat transfer between the molten salt and air. As presented in Fig. 6 Figure 6: see original paper, this leads to a decrease in the inlet temperature of the turbine, resulting in a decrease in its rotational speed. As presented in Fig. 6(b), when the control component detects a rotational speed below the reference value, the speed controller outputs a signal to increase the flow rate of the molten salt. Conversely, an increase in the outlet temperature of the molten salt from

the high-temperature molten salt tank results in a rise in the temperature of the molten salt entering the heat exchanger, thereby increasing the heat transfer between the molten salt and air. This leads to an increase in the inlet temperature of the turbine, increasing its rotational speed. When the control component detects a rotational speed above the reference value, the speed controller outputs a signal to decrease the flow rate of the molten salt. With the help of the control system, the system ultimately returns to a stable state.

Fig. 7 [Figure 7: see original paper] presents the power changes of the controlled and uncontrolled systems when the molten salt outlet temperature decreases by 5 K and 10 K, respectively. In Fig. 7(a), the controlled system's output power deviation from its rated value is lower than 1.28% and 2.52%, respectively, under the regulation of the control system. In contrast, the uncontrolled system's output power deviation from its rated value is above 1.80% and 3.62%, respectively. Fig. 7(b) demonstrates that the control system compensates for the decreased molten salt outlet temperature, ensuring the frequency deviation from its rated value is lower than 0.09%. In contrast, uncontrolled power systems cannot maintain shaft stability due to a lack of regulation, resulting in frequencies falling below the lower limit of the grid frequency.

Fig. 8 [Figure 8: see original paper] demonstrates the power changes of the controlled and uncontrolled systems when the molten salt outlet temperature increases by 5 K and 10 K, respectively. In Fig. 8(a), under the control system's regulation, the output power deviation from its rated value is lower than 1.19% and 2.43%, respectively. However, the uncontrolled system's output power deviation from its rated value is higher than 1.79% and 3.55%, respectively. Fig. 8(b) indicates that the control system can compensate for the molten salt outlet temperature increase, ensuring that the frequency deviation from its rated value is lower than 0.08%. Conversely, the uncontrolled system's frequency deviation exceeds the grid frequency upper limit.

4.2 Influence of High-Temperature Molten Salt Tank Outlet Flow Rate

Here, we simulated the molten salt outlet flow disturbance scenario, which may be caused by fluctuation inside the tank. Fig. 9 [Figure 9: see original paper] presents the introduction of various perturbations to the flow rate at the high-temperature molten salt tank at 200 s after reaching steady-state conditions. At this point, the flow rate commenced simultaneous decreases of 5% and 10%, with rates of -1%/s and -2%/s, respectively, from its initial value of 43.69 kg/s. The flow rate also exhibited concurrent increments of 5% and 10%, with corresponding rates of increase of 1%/s and 2%/s. These variations persisted for 5 s.

A reduction in the molten salt flow rate at the outlet of the high-temperature salt tank will decrease the molten salt's flow rate entering the heat exchanger. As illustrated in Fig. 10 Figure 10: see original paper, with a decrease in heat

transfer between the molten salt and air, the inlet temperature of the turbine decreases, resulting in a reduction of its rotational speed. As illustrated in Fig. 10(b), the control component monitored the speed, and when it fell below the reference value, the speed controller output a signal to increase the molten salt flow rate. Conversely, when the speed exceeds the reference value, the speed controller outputs a signal to decrease the molten salt flow rate. Through the adjustment of the control system, the turbine eventually returned to a stable state.

Fig. 11 [Figure 11: see original paper] presents the power changes of the controlled and uncontrolled systems with 5% and 10% reductions in molten salt outlet flow rates. Fig. 11(a) illustrates that the controlled system maintained an output power deviation from its rated value of less than 4.06% and 8.2%, respectively, under the adjustment of the control system. In contrast, the uncontrolled system had an output power deviation above 4.82% and 9.80%, respectively. As presented in Fig. 11(b), the control system compensated for the decrease in the molten salt outlet flow rate, resulting in the frequency deviation from its rated value of less than 0.25%. However, the frequency of the uncontrolled system deviated from its rated value and ultimately exceeded the lower limit of the grid frequency.

Fig. 12 [Figure 12: see original paper] presents the power changes of the controlled and uncontrolled systems with 5% and 10% increases in molten salt outlet flow rate. Fig. 12(a) illustrates that the controlled system maintained an output power deviation from its rated value of less than 3.82% and 7.56%, respectively, under the adjustment of the control system. In contrast, the uncontrolled system had an output power deviation above 4.68% and 9.20%, respectively. As illustrated in Fig. 12(b), the control system compensated for the increase in the molten salt outlet flow rate, resulting in the frequency deviation from its rated value of less than 0.22%. However, the frequency of the uncontrolled system deviated from its rated value and ultimately exceeded the upper limit of the grid frequency.

The simulation results of the power system indicate that the fluctuation of the high-temperature molten salt tank outlet parameters significantly impacts the system's operating parameters. First, introducing a control system can minimize the impact of different disturbances and maintain its output frequency in line with the grid. Second, under the control system's influence, the output power and frequency change gradually reduced and stabilized at the initial values. In contrast, the uncontrolled system had larger output power and frequency deviations, eventually deviating from the initial values.

5 Conclusion

This study established a dynamic simulation model of the molten salt reactor combined cycle system based on rotary-flow rate control. The model can be adjusted effectively when there are disturbances in the system. This signifi-

cantly prevents rapid changes in the working fluid parameters from affecting system performance and ensures stable grid connection. The research findings are summarized as follows:

- (1) A simulation model of the molten salt reactor combined cycle system was established, and the model's accuracy was validated on the Simulink platform using parameters of the S109FA combined cycle.
- (2) A combined cycle system with rotary-flow rate control based on a molten salt reactor has been established. Under different perturbations of parameters at the outlet of the high-temperature molten salt tank, the system relies on its control to mitigate various disturbances and ensure that the output frequency of the system remains synchronized with that of the electric grid.
- (3) A comparison was made between controlled and non-controlled systems in response to variations in outlet parameters of a high-temperature molten salt tank. Results revealed that after a certain period, the controlled system's output power and grid frequency returned to their initial values. However, those of the non-controlled system deviated from the initial values. Furthermore, the disturbance caused by variations in the outlet parameters of the high-temperature molten salt tank resulted in a larger overshoot in the controlled system as the magnitude of the perturbation increased.

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Data Availability Statement: The data that support the findings of this study are openly available in Science Data Bank at <https://cstr.cn/31253.11.sciencedb.j00186.00118> and <https://doi.org/10.57760/sciencedb.j00186.00118>.

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